

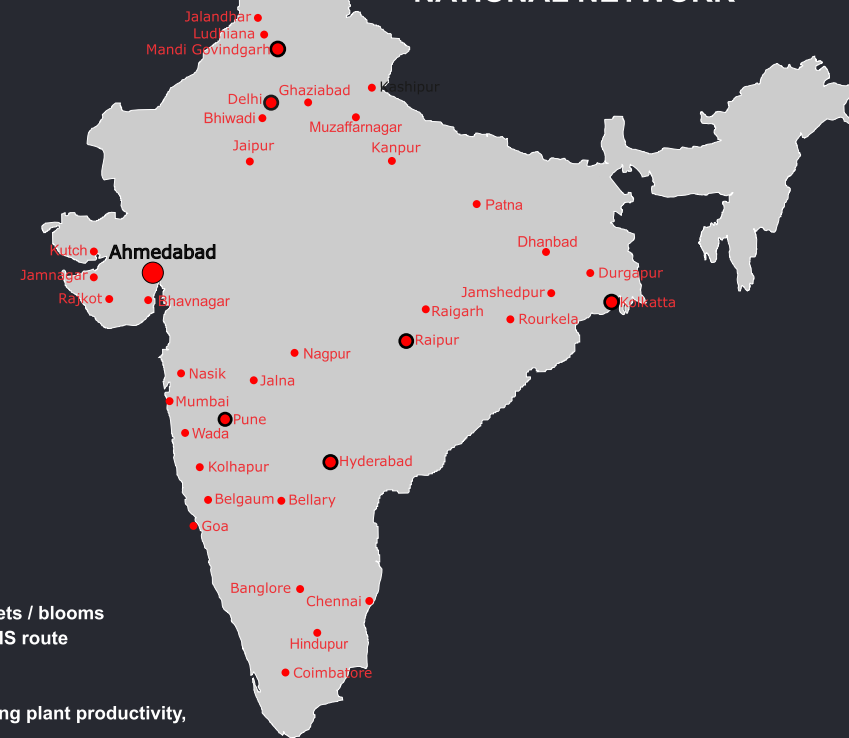
## World-wide presence

### INTERNATIONAL NETWORK



● Sales & Service  
● Installations

### NATIONAL NETWORK



#### The Range of Products and Services:

- Induction Melting Furnaces for steelmaking plants
- Induction Melting / Holding Furnaces for ferrous and non-ferrous foundries
- Electric Arc Furnaces
- Electrotherm Refining Furnaces (ERF)
- Metal Refining Konverters (MRK)
- High Speed Continuous Casting Machines
- Coal based Rotary Kiln (Sponge Iron) Plant
- Coal based Tunnel Kiln (Sponge Iron) Plant
- Turnkey Projects for steel melt shop for producing billets / blooms
- Turnkey Projects for Integrated Plant through DRI – SMS route
- Plant Design and Engineering
- Plant Automation
- Productivity Improvement Equipment (PIE) for improving plant productivity, end product's quality and plant efficiency

# DTi-Smart

FOR FOUNDRIES

## Digitally Controlled Ultra Efficient Furnace



Electrotherm's  
most successful and efficient  
DTi Series is now available  
for Foundries

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**ET** **ELECTROTHERM**  
*The Leader in Steel Melt Shop and Foundry Technology*



The Engineering & Projects (E&P) division of Electrotherm (India), the leader in providing total solutions for steelmaking plants, has designed and developed state of the art Digital Technology for Solid State Frequency Converters in the range of 2750 KW to 36000 KW.

The latest in-house development of Digital Technology with Intelligent Smart Controller, DTi-Smart, offers from 350 KW to 2500 KW power rating and have numerous special attributes, viz.

- Fiber optic isolation for noise free control of inverter that provides highly reliable and robust power supply in its category.
- Failsafe operation under short-circuit, over voltage/under voltage.
- Color touch screen operator interface.
- Digital control using embedded technology with active energy control algorithm for lowest energy consumption
- Average power factor ( $\geq 0.97$ ).
- Constant output within specified range of input voltage variation.
- Built in dynamic demand controller for efficient use of energy\*.
- User friendly programmable auto sintering cycle.
- User settable dual power limits and frequencies to meet most industrial requirements.
- Energy monitoring and data logging system.
- Maintenance friendly design.
- Global connectivity.
- 12-Pulse configuration to accomplish low level of Harmonics.

\* up to 1500 KW DTi-Smart



## Advantages of Digitalization

- Generation of specific pop up for system maintenance and fault diagnosis.
- Minute-wise logging of electrical parameters like power, MF voltage, coil frequency etc. over a historical span of 2 years for further trending and analysis.
- Customized production report log like heat number, heat time and electricity consumed etc. Data Storage facility through USB drive in CSV file format.
- Alarm history with time and date log.
- Continuous monitoring of water conductivity with tripping level.
- Earth leakage protection with adjustable leakage current level.
- Setting of electrical parameters like power, voltage, current through HMI.
- Easily upgradable to higher versions in future.
- Highly user friendly system with provision of language selection in HMI.



- Multi-level password protection system.
- Globally accessible equipment through ethernet connectivity.